



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2600-3-BENT-LH Job Sheet 171262



Part No: D2600-3-BENT-LH

Job Qty: 6 ea

Part Name: Extrusion Bent LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/30/18

Job Tracking No:

Due Date: 2/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG D2750 REV G SHEET 4, D2600 REV E SHEET 2 IPP REV:A 14.01.14 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		2/8/18	0.00	0.00	Start Up Skid tubes-3		J.Y.
100	CNC Bend Skid tubes	6 pcs		2/9/18	0.20	1.93	CNC Bend Skid tube		MGG, J.Y.
110	QC	6 pcs		2/9/18	0.00	0.00	QC5		BT
120	Packaging	6 pcs		2/9/18	0.00	0.00	Packaging3-1		BT
130	QC21-SA	6 Ea		2/9/18	0.00	0.00	QC21		BT 18/03/18

Part Op 100 - Pick qty 1 D2600-3-130 extrusion 1-Deburr one end of extrusion 2-Bend using CNC bending machine as per Descriptions: program 2750.C and Folio 14 use bending aid DT9635 3- cut fwd end of tube as per dwg D2750 4- cut aft end of tube as per dwg D2750
120 - LOCATION : LG002

DAS
21
9-89 MAR 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2600-3-130	Extrusion Round 3" 350	6 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation 3162497	D2600-3-130	6	64	0

Part Specifications

Specifications could not be found.

Plex 2/7/18 8:15 AM Dart.Gagnon.Michelle



Container No: S043955



Part: D2600-3-BENT-LH

Job No: 171262

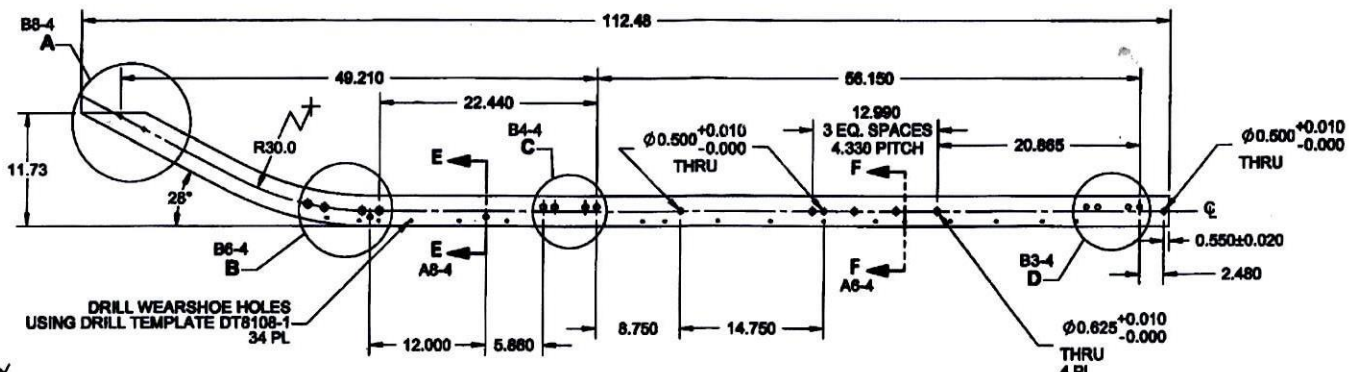
Serial No/Batch: S043955

Revision: D2750, D2600

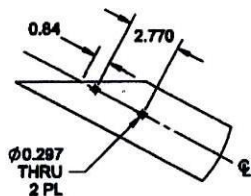
Inspector:

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1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

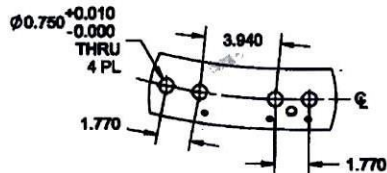
Date: 02/20/18



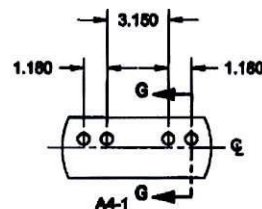
D2750-1 LH SKIDTUBE



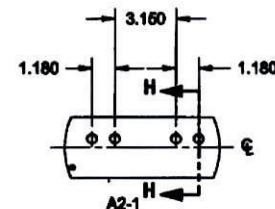
DETAIL A
SCALE 2X



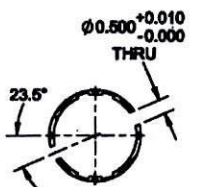
DETAIL B
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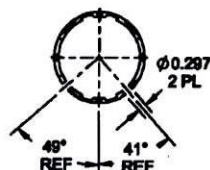
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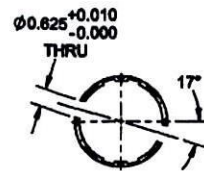
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SCALE 2X



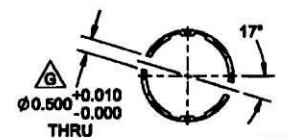
SECTION E-E
SCALE 3X, 2 PL



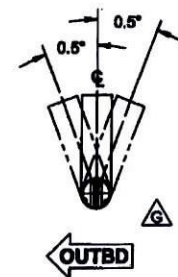
SECTION F-F
SCALE 3X, 17 PL



SECTION G-G
SCALE 3X, 4 PL



SECTION H-H
SCALE 3X, 4 PL

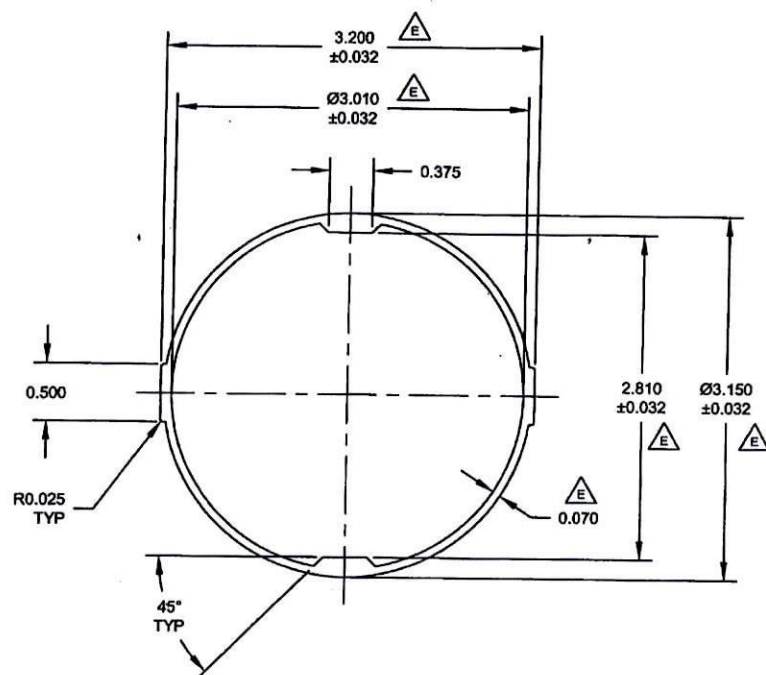


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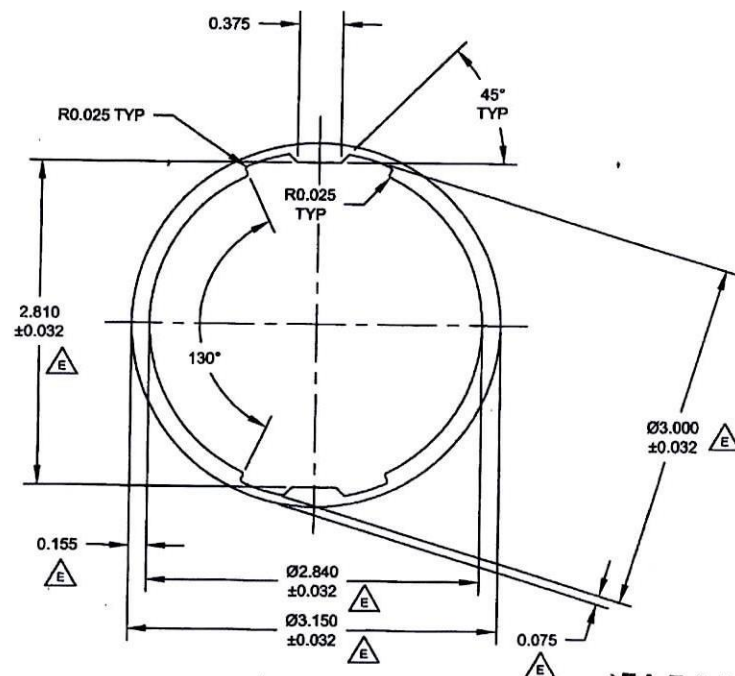
FEB 07 2018

RELEASED
2013-08-13

DESIGN	MM	DART AEROSPACE USA, INC.	
DRAWN		KENT, WA	
CHECKED		DRAWING NO. D2750	REV. G
MFG. APPR.		SHEET 4 OF 11	
APPROVED		TITLE	SCALE
DE APPR.		350 SKIDTUBE ASSEMBLY	NTS
DATE	13.07.11	COPYRIGHT © 1998 BY DART AEROSPACE USA, INC.	



D2600-1 EXTRUSION



D2600-3 EXTRUSION

RELEASED
2012-01-11

DESIGN	1	DART AEROSPACE LTD	
DRAWN	AS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AS	DRAWING NO.	REV. E
MFG. APPR.	E	D2600	SHEET 2 OF 3
APPROVED	WAP	TITLE	SCALE
DE APPR.	WAP	EXTRUSION	NTS
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